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TITLE

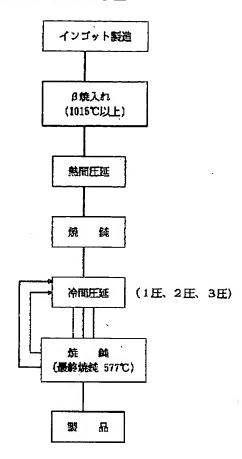
: MANUFACTURE OF INNER

STRUCTURE MATERIAL OF CORE OF NUCLEAR REACTOR OR ZIRCONIUM

ALLOY TYPE EXCELLENT IN

CORROSION RESISTANCE,

**ESPECIALLY IN EVEN CORROSION** RESISTANCE AND HYDROGEN ABSORPTION RESISTANCE



ABSTRACT :

PROBLEM TO BE SOLVED: To assure a sufficient corrosion resistance over a long term use and a high combustion degree.

SOLUTION: Zirconium prepared so that it may contain Sn: 0.8-1.2wt.% and O: 1000-1500ppm, or Sn: 1.2-1.7wt.% Fe: 0.17-0.28wt.%, Cr: 0.05-0.15wt.%. Ni:

0.04-0.10wt.%, Nb: 0.01-0.09wt.% and impurities Si of 120ppm or below in concentration. and the rest Zr, is melted and formed into a cast piece, then it is subjected to quenching process, and further rolled and annealed so that the total heat amount to the material  $\Sigma Ai$ may be in the range of  $1\times10^{-19}$  to  $1\times10^{-17}$ .

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